

INSUSOL (Polyester)



DESCRIPTION

INSUSOL (Polyester) is a Plastomeric Modified Bitumen Waterproofing Membrane manufactured in a superior calendaring process by saturating and coating a polyester carrier with a waterproofing compound made of a special grade of modified bitumen with APP Polymers. Whereas the modifiers boost the thermal, mechanical and aging characteristics of the membrane compound; the non-woven Spun-Bond Polyester carrier establishes the mechanical characteristics as it performs as the reinforcement element that provides the membrane with its significant Tensile Strength, Tear Resistance, Puncturing Resistance and Elongation Properties.

INSUSOL (Polyester) upper and lower faces are laminated with Thermo-Fusible Polyethylene film.

KEY FEATURES

- Superior chemical resistance to alkaline solutions, light acidic solutions and bacteria.
- Superior thermal resistance under a wide range of temperature fluctuation.
- Absolute impermeability to water.
- Outstanding performance at high temperature and good at low temperature.
- Excellent adhesion to any surface.
- Applicable for above and below grade usages.

APPLICATIONS

INSUSOL (Polyester) membranes are used for general and economic waterproofing purposes in applications subject to moderate mechanical stresses for a variety of waterproofing requirements, and recommended for the subsequent applications:

- Roofing or re-roofing for covered single layer systems or base layer for multi-layer systems, sloped and flat roofs.
- Wet areas, swimming pools and toilets.
- Underground structures.
- Slab on grade.

INSTALLATION

- INSUSOL (Polyester) membranes are installed by using propane torch welding as loose laid or fully bonded depending on the waterproofed system design requirements.
- The membrane rolls should be unloaded carefully without throwing.
- The substrate surface should be clean, dry, smooth and free from any irregularities & dust.
- According to the surface conditions; the surface might be in need for a cold applied bituminous primer layer before the membrane installation.
- The Modified Bitumen Waterproofing Membranes should be unrolled and placed in aligned position.
- Side overlap should be from 7 - 10 cm, while end overlap should be from 10 - 15 cm.
- For fully bonded systems, the membranes should be re-rolled without compromising its orientation while installation with propane torch and exposing the lower surface to the flame till the polyethylene film burns and the bituminous mass start melting, consequently creating a heat weld between the membrane and the substrate.
- For seams welding, torching takes place from above by heating the contact line at side & end overlaps then using a trowel to create pressure at the upper membrane to the lower one while avoiding long time flame exposure on the same point.
- For sloping roofs, the membrane should be laid from the lower edge with longitudinal direction of rolls perpendicular to slope direction, as the side lap of the consecutive roll should be placed above the prior one.

SURFACE FINISH

The upper and lower surfaces are laminated with Polyethylene film.

STORAGE

All Modified Bitumen Waterproofing Membrane should be stored in upright position in dry, flat, ventilated and away from direct sun light storage area.

DELIVERY INFORMATION

Either in thickness 3 & 4 mm or in weight 3 & 4 Kg/m²

Roll Length	M	10
Roll Width	M	1



INSUSOL (Polyester)

APP Modified Bitumen Membrane With Non-Woven Polyester Reinforcement

TEST	MEASURING UNIT	TEST METHOD	INSUSOL
Thickness	mm	EN 1849-1	3,4 (± 5%)
Width	m	EN 1848-1	1 (±1%)
Length	m	EN 1848-1	10 (±1%)
Straightness	mm	EN 1848-1	±10
Softening point (R&B)	°C	ASTM D- 36	150 (- 2)
Penetration @ 25 °C	dmm	ASTM D- 5	20 (± 5)
Penetration @ 60 °C	dmm	ASTM D- 5	60 (± 20)
Tensile Strength (max)			
Longitudinal	N/5cm	EN 12311-1	800 (± 20%)
Transverse	N/5cm	EN 12311-1	450 (± 20%)
Elongation @ Break			
Longitudinal	%	EN 12311-1	35 (± 15)
Transverse	%	EN 12311-1	40 (± 15)
Tearing Strength (Nail-Shank)			
Longitudinal	N	EN 12310-1	≥ 180
Transverse	N	EN 12310-1	≥ 220
Static Puncturing	-	UNI 8202/11	PS-3
Dynamic Puncturing	-	UNI 8202/12	-
Heat Flow	°C	ASTM D-5147, EN 1110	110 (- 10)
Cold Temperature Flexibility	°C	ASTM D-5147, EN 1109	0 to +2
Dimensional Stability			
Longitudinal	%	EN 1107-1	-0.5
Transverse	%	EN 1107-1	0.5
Impermeability To Water	60 Kpa	EN 1928:2000	Absolute
Water Absorption	%	ASTM D-5147, UNI 8202/22	Less than 0.15
Vapour Permeability	μ	EN 1931	50,000
Joints Tensile Strength	N/5cm	EN-12317, UNI 8202/30	Equal to membrane
Thermal Ageing in air (in oven at 70± 2 °C)	-	EN 1296	4 weeks passed

- Given test results based on 4mm thick specimens.
- Due to continues product development, INSUTECH reserves the right to modify technical specifications without prior notice.
- This publication revokes any previous one. Issue. 2 / © 2009



www.insutech-eg.com